



MOSAR

Deliverable Reference : D2.7

Title : HOTDOCK User Manual

Confidentiality Level : Public

Lead Partner : Space Applications Services

Abstract : This document is the User Manual of the HOTDOCK standard interface. It provides information about the design, operations, integration and handling of the component during its life time.

EC Grant N° : 821996

Project Officer EC : Christos Ampatzis (REA)



MOSAR is co-funded by the Horizon 2020
Framework Programme of the European Union



HOTDOCK User Manual

DOCUMENT APPROVAL SHEET			
	Name	Organization	Date
Prepared by:	Pierre Letier	Space Applications Services	
Cross reviewed by:	Jeremi Gancet Michel Ilzkovitz	Space Applications Services	



HOTDOCK User Manual

DOCUMENT CHANGE RECORD				
Version	Date	Author	Changed Sections / Pages	Reason for Change / RID No
1.0.0	20/12/2019	P. Letier	All	Initial release for review by PSA



Contents

1	Introduction	6
1.1	Purpose and Context.....	6
1.2	Document Structure	6
1.3	Applicable Documents.....	6
1.4	Reference Documents.....	6
1.5	Acronyms.....	7
2	General Description	8
3	Physical Description	10
3.1	Coordinate system	10
3.2	Mechanical Specification	10
3.3	Misalignment Tolerances and Approach Angle.....	12
4	Interfaces Description.....	14
4.1	Mechanical Interface	14
4.2	Data and Power Interface.....	14
4.2.1	Transfer	15
4.2.2	Rerouting	15
4.2.3	Sense.....	16
4.3	Thermal Interface	16
4.4	HOTDOCK Controller	16
5	Operational Description	19
5.1	State Machine.....	19
5.2	Telemetries and Telecommands (TM/TC)	20
6	Handling	22
6.1	Unpacking / Packing HOTDOCK.....	22
6.2	Installing HOTDOCK	22
6.3	Operating HOTDOCK.....	23
6.4	Example of Payload Operations.....	24
7	Technical Budgets	25
7.1	Mass Budget.....	25
7.2	Power Budget	25



List of Figures

Figure 2-1: HOTDOCK Standard Interface	8
Figure 3-1: HOTDOCK coordinate system. <i>Top</i> : Front view. <i>Bottom</i> : Top view.....	10
Figure 3-2 HOTDOCK - Side and Top view with basic dimensions	11
Figure 3-3 HOTDOCK - back side with mounting points.....	11
Figure 3-4: Diagonal Engagement Trajectory	12
Figure 3-5 HOTDOCK – Range of attraction (ROA) supported by Form-Fit geometry.....	12
Figure 3-6 HOTDOCK – Max gap before locking.....	13
Figure 4-1: HOTDOCK mechanical interface components	14
Figure 4-2: HOTDOCK connector plate	15
Figure 4-3: HOTDOCK prototype connector pattern	15
Figure 4-4: Schematic representation of thermal IF for HOTDOCK	16
Figure 4-5: HOTDOCK breadboard electronics.	17
Figure 5-1: Nominal sequence of operation of HOTDOCK.....	19
Figure 5-2: State machine implemented in the HOTDOCK electronics.	20
Figure 6-1: HOTDOCK shipment package.....	22
Figure 6-2: Installation configuration of HOTDOCK	23
Figure 6-3: Example of payload manipulation sequence	24



List of Tables

Table 2-1: Features of the different declinations of HOTDOCK.....	9
Table 4-1: Electrical characteristic of HOTDOCK controller	18
Table 5-1: HOTDOCK TC list	20
Table 5-2: HOTDOCK telemetry list	21
Table 7-1: Mass budget of HOTDOCK.....	25
Table 7-2: Power budget of HOTDOCK	25



1 Introduction

1.1 Purpose and Context

HOTDOCK is a standard robotic interface, developed by Space Applications Services, supporting mechanical, data, power and thermal transfer. Its final purpose is to be used as standard connector, in future space applications, between spacecraft and payloads, and as end effector of robotic manipulator for their manipulation and transfer.

This document is the User Manual of the HOTDOCK standard interface. It provides information about the design, operations, integration and handling of the component during its life time. This manual covers the first version of the HOTDOCK interface that has been designed, integrated and tested in the scope of the second call of the PERASPERA activity.

1.2 Document Structure

In brief, the document is structured as follows:

Section 1: Introduction

This introductory section.

Section 2: General Description

Provides a general overview of the HOTDOCK interface as well as the different design configurations

Section 3: Physical Description

Provides information about the mechanical characteristic of the device

Section 4: Interfaces Description

Gives more technical insight the mechanical, data and power interface

Section 5: Operational Description

Describes how the HOTDOCK is operated through its CAN control interface

Section 6: Handling

Provides information about the packing/unpacking, installation and operation of HOTDOCK

Section 7: Technical Budgets

Provides data about the mass and power budget of the device

1.3 Applicable Documents

AD1 SRC_Guidelines_Space_Robotics_Technologies (COMPET-4-2016)

AD2 PRSPR-ESA-T3.1-TN-D3.1-Compendium of SRC activities (for call 1)-v1.8_0

1.4 Reference Documents

RD1 D2.5 - HOTDOCK Preliminary Design Definition File



1.5 Acronyms

CAN	Controller Area Network
DDF	Design Definition File
ESA	European Space Agency
I/F	Interface
LVDS	Low Voltage Differential Signaling
Mbps	Megabits per second
MOSFET	Metal–Oxide–Semiconductor Field-Effect Transistor
OG	Operational Grant
PCB	Printed Circuit Board
RPM	rotations per minute
SpW	SpaceWire
TBC	To Be Confirmed
TBD	To Be Defined
TC	TeleCommand
TM	TeleMetry
TRL	Technology Readiness Level



2 General Description

HOTDOCK is a standard robotic mating interface supporting mechanical, data, power and thermal transfer. Its main application is to allow assembly and reconfiguration of spacecraft and payloads on-orbit and on planetary surfaces. It makes it straightforward to replace failed modules, or to swap payloads and provide chainable data interfaces for multiple module configurations.

HOTDOCK provides the following interfaces:

- The mechanical interface that provides the alignment, connection and load transfer capabilities. It is composed of fixed element and movable locking elements.
- The power interface, for the transfer of electrical power, through a central connector plate and POGO connectors
- The data interface, for the transfer of CAN and/or SpW data, through the central connector plate and POGO connectors

HOTDOCK includes also a PCB controller for local management (actuators, sensors, TM/TC communication) and external harnessing to access the power/data interface pins and the internal controller/powering of the device.

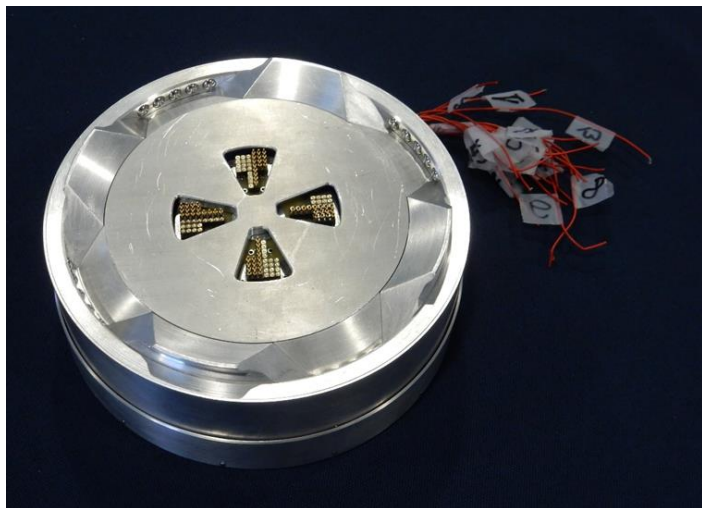


Figure 2-1: HOTDOCK Standard Interface

In order to respond to different type of applications and constraints, HOTDOCK is declined in different versions, as described in Table 2-1:






- **Active**: full features interface with active locking mechanism, supporting mechanical, data and power transmission.
- **Active Thermal**: active version including thermal interface for fluid transfer (under development)
- **Passive**: interface without actuation but providing capabilities to transfer mechanical, data and power. An Active interface is required to lock to a passive one.
- **Mechanical**: interface without actuation and without data/power transfer (connector plate). It supports only mechanical transmission. An active interface is required to lock to a mechanical one
- **Dummy/Visual**: visual representation of an HOTDOCK (e.g. 3D printed of the external mechanical structure), not supporting mechanical transmission.



HOTDOCK User Manual

The mating between two HOTDOCK requires always at least one Active version that can connect to another Active, a Passive or Mechanical one. In the last case, the interface supports only the mechanical load transmission (not power and data).

Table 2-1: Features of the different declinations of HOTDOCK

	Name	Visual	Mating	Mechanical Transmission	Data Transmission	Power Transmission	Thermal Transmission
	Active	✓	✓	✓	✓	✓	
	Active Thermal	✓	✓	✓	✓	✓	✓
	Passive	✓		✓	✓	✓	
	Mechanical	✓		✓			
	Dummy/Visual	✓					

The HOTDOCK mechanical interface provides the following main features:

- **Androgynous design**: both on the mechanical and electrical connections, such that one HOTDOCK can mate any other ones, with similar design.
- **90-degree symmetry**: on the mechanical and electrical side, that provides additional redundancy and increases the range of possible position/orientation for mating, for easier robotic manipulation or compatibility with parallelepiped spacecraft modules
- **Form-fit guidance**: tooth like geometries on the circumference enable self-guidance positioning during the final approach process and compensation for a range of transversal and orientation misalignments. The form-fit is also designed to support straight and diagonal engagement. The form fit has also a main role in the mechanical load transfer capabilities of the interface.
- **Locking mechanism**: is implementing peripheral locking elements equipped with steel balls that acts on the form-fit geometry of the other mated HOTDOCK. This simple solution offers high transversal and bending load transfer capabilities with good tolerance for misalignment and thermal gradient.



3 Physical Description

3.1 Coordinate system

The coordinate system selected for the HOTDOCK envelope is shown in Figure 3-1. The coordinate center, denoted O, is on the center point of the HOTDOCK diameter of HOTDOCK bottom plate.

The coordinate axis of HOTDOCK are defined such that:

- Axis X goes from the coordinate center towards the androgyny plane of the first quarter of HOTDOCK connector plate (Q1).
- Axis Y is perpendicular to axis X, such that the direction of axis Z goes outside of HOTDOCK.
- Axis Z goes through the coordinate center O and is perpendicular to the bottom plate

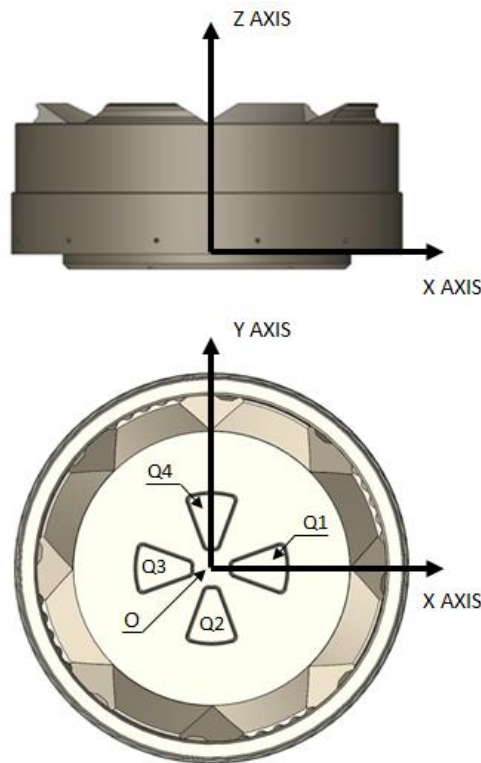


Figure 3-1: HOTDOCK coordinate system. *Top:* Front view. *Bottom:* Top view.

3.2 Mechanical Specification

The axial motion of the locking system is achieved by the transmission of a barrel-cam mechanism driven by a brushless DC motor connected to a gearing system. The gearing system is also driving a sensor shaft equipped with an absolute sensor, used to detect the motion and position of the locking ring.

The HOTDOCK interface outer geometry follows an entirely round shape. The body is machined in high strain aluminium alloy with surface coating. Figure 3-2 shows the external dimensions of the active



HOTDOCK User Manual

declination of the interface. The passive and mechanical versions have the same outer diameter but present a reduced thickness of 25mm, guided as function of the required mounting interface.

The HOTDOCK interface shall be mounted on the back side as shown in Figure 3-3 using M3 bolts on a 148mm circumference. The ring of mounting points is close to the outer diameter which leads to a reduced stress of the mounting elements. The interfacing part can be tailored and accommodate for specific customer integration needs. The back-side features openings to let through control, data and power harnessing, with connectors facing out. The form-fit is designed to support straight and diagonal coupling trajectories up to 65 degrees (up to an aperture angle of 130 degrees).

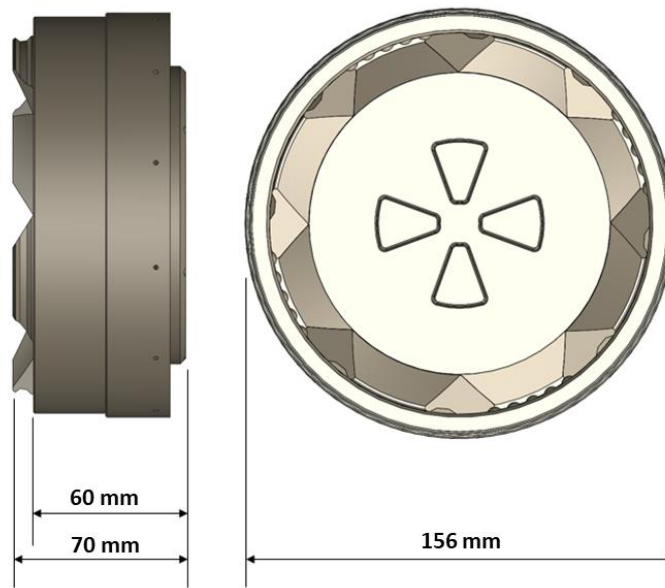


Figure 3-2 HOTDOCK - Side and Top view with basic dimensions

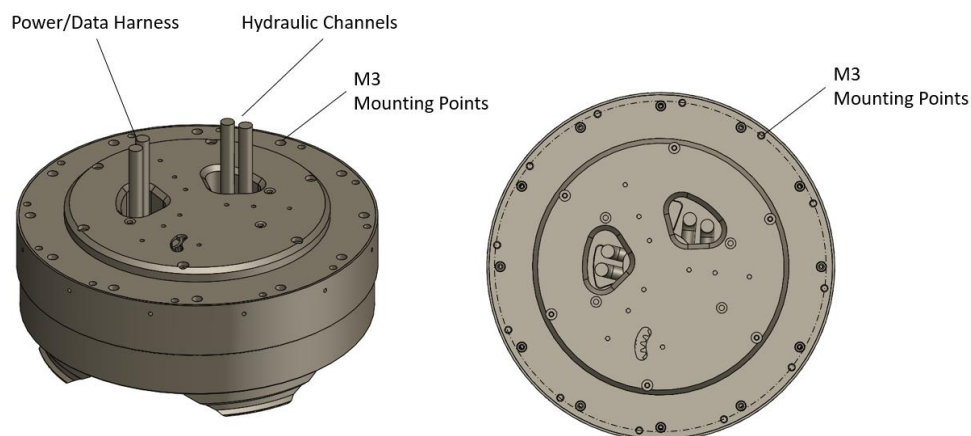


Figure 3-3 HOTDOCK - back side with mounting points.

All the active components of the drive mechanism (actuator, gears, position sensor) are integrated inside the HOTDOCK mechanical casing. At this stage, the current prototype version of the controller is localized outside (see section 4.4). The final version of the controller is planned to be integrated in-line with the structure in the back of the interface.



3.3 Misalignment Tolerances and Approach Angle

HOTDOCK's form-fits are designed to support straight and diagonal coupling trajectory up to 65 degrees (up to an aperture angle of 130 degrees) compatible with three simultaneous approaches in hexagonal structure shape – which is considered a “worse case”, typically as required in PULSAR.

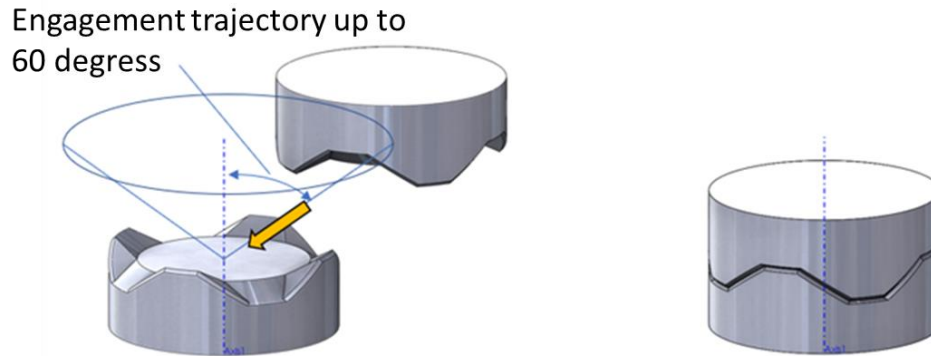


Figure 3-4: Diagonal Engagement Trajectory

Misalignment tolerances are covered according to two scenarios:

- 1) Misalignment tolerance when two sides are approaching by external guidance (e.g. robotic system).
- 2) Misalignment tolerance acceptable when starting coupling procedure.

Figure 3-5 shows the maximum misalignment tolerances of the Form-Fit geometry when two interfaces are approaching (scenario 1). The presented figures are based on preliminary motions studies, using a compliant robotic manipulator.

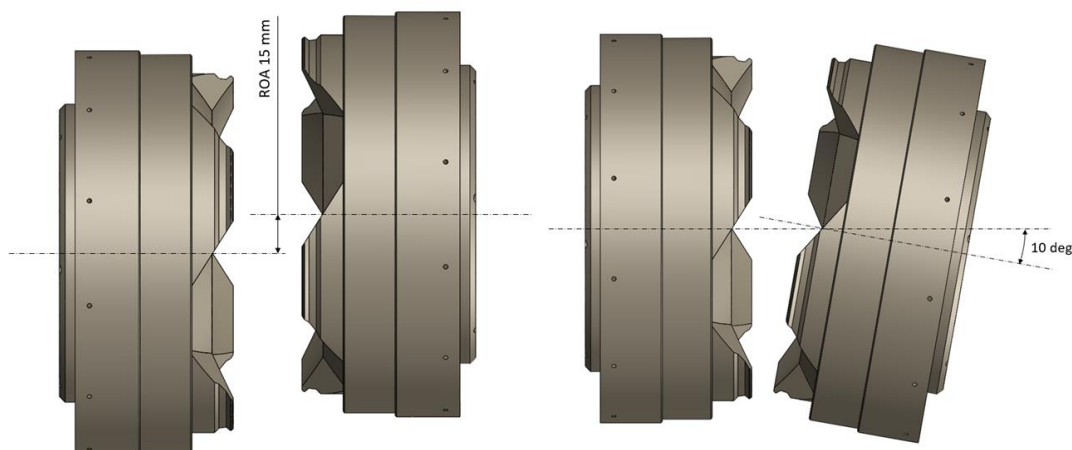


Figure 3-5 HOTDOCK – Range of attraction (ROA) supported by Form-Fit geometry.

Figure 3-6 shows the acceptable, remaining distance before the coupling procedure can be initiated. While coupling, both HOTDOCK interfaces will force each other into their final coupling position, that remains without gap.



HOTDOCK User Manual



Figure 3-6 HOTDOCK – Max gap before locking.



4 Interfaces Description

4.1 Mechanical Interface

The Mechanical Interface is responsible to provide the locking connection between two HOTDOCK. The system implements a variation of the AMF Zero locking mechanism to ensure the connection. It is based on peripheral locking elements equipped with steel balls that acts on the form-fit geometry of the other mated HOTDOCK.

The Mechanical interface features form-fit geometry that are used to guide two HOTDOCK during the approach phase and ensure their alignment to start the mating process. They also increase the loading transfer once both interfaces are mated.

The front plate features opening for the translation of the connector plate once the mechanical interfaces are connected (in case of a passive version, the connector plate is in fixed position).

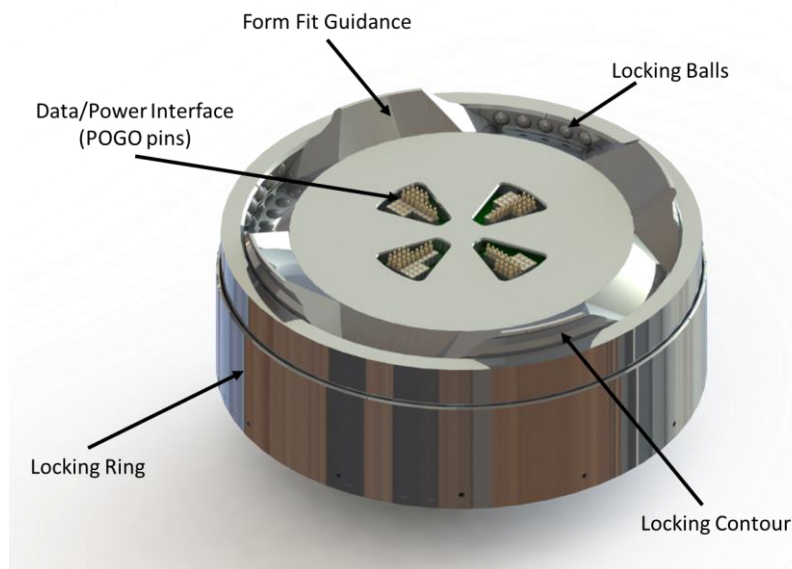


Figure 4-1: HOTDOCK mechanical interface components

4.2 Data and Power Interface

The HOTDOCK power and data interface are integrated in the inner section of the interface, through a connector plate (Figure 4-2). Both electrical power and data are transferred via a set of spring-loaded connectors also known as “Pogo” connectors. They are particularly tolerant to misalignment and prevent accumulation of dirt or dust. This keeps the power and data transfer interface simple and subsequently improves its reliability.

The connector plate is a PCB board split in four sections, equipped with a set of pogo pins and pads. They are arranged in mirror to ensure the androgynous and symmetric characteristic of the interface. The current version includes 128 connections that can be freely configured for data (CAN and/or SpW) and power transmission, including signal redundancy. Each segment is interfaced through a specific harness outside of the structure.



HOTDOCK User Manual

The connector plate is translated through the same drive mechanism than the locking system. The barrel cam is configured to ensure the timing sequence of the deployment. The range of motion allows an active interface to connect to a passive one (see below for active/passive definition).

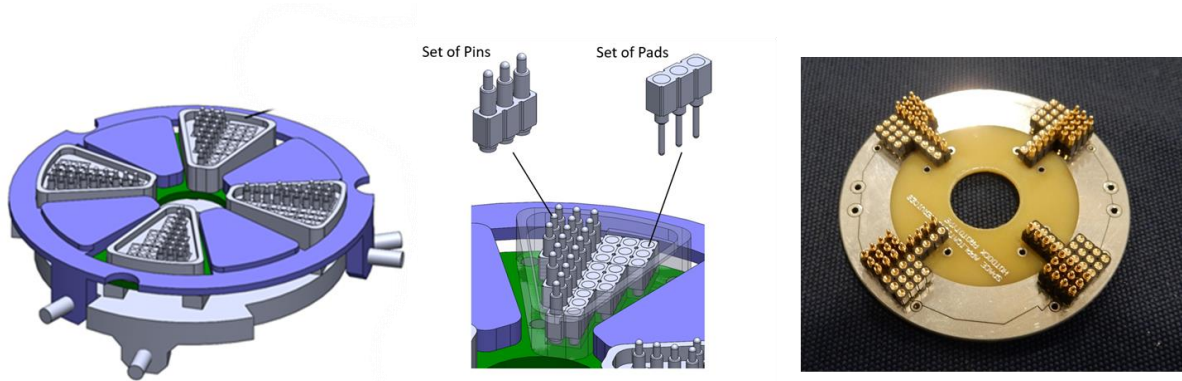


Figure 4-2: HOTDOCK connector plate

The data and electrical power transmission is performed through a bespoke connector PCB. This subsystem of the interface has three main functions: transfer, rerouting and sense.

4.2.1 Transfer

Power and data can be transferred to a mated HOTDOCK through a set of spring-loaded POGO pins. Each pin can transfer up to 3A of peak current. Dielectric separation distance between the POGO pins allows to transfer power with voltage >100V. The flexibility of connector layout makes it easy to integrate the POGOs in various patterns. Example shown below:

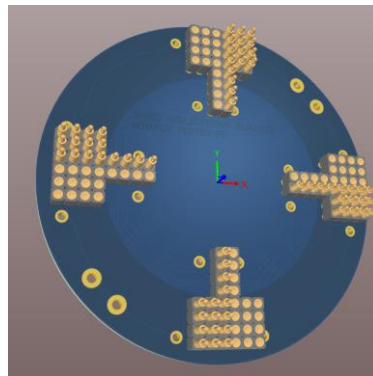


Figure 4-3: HOTDOCK prototype connector pattern

The prototype connector PCB is designed to withstand up to 8400W power transfer over 28 pins. Depending on the interface requirements (speed, number of signals), various data protocols can be implemented with the connector plate. Prototype design allows SpaceWire transfer of 100Mbps over 5.5m. Higher data rates can be accommodated with custom PCBs with correct track impedance.

4.2.2 Rerouting

In order to allow 90-degree androgynous design, data transfer implementation requires rerouting capability. For HOTDOCK with LVDS data interface (e.g. SpaceWire) this will be achieved with an LVDS Crosspoint Switch. This feature will be integrated in the next generation of the connector plate.



HOTDOCK User Manual

The orientation of the HOTDOCK with respect to its mate is detected by reading a voltage on dedicated orientation pins of the mated HOTDOCK.

The controller then commands the crosspoint switch to route the signal pairs to their corresponding positions. In order to have this androgynous capability it is required to keep the crosspoint switch powered during data transmission. Some crosspoint switches offer buffering of the select state which means that the HOTDOCK controller does not have to be active once the switch is configured.

4.2.3 Sense

The connector PCB will provide telemetry for current and voltage passed through the HOTDOCK interface (for a specific number of channels). This feature will be integrated in the next generation of the connector plate.

4.3 Thermal Interface

The current version of the HOTDOCK interface doesn't include a thermal interface. It is foreseen to be included in the next generation of the device, to allow exchange of heat flux through the interface between two external components.

The thermal interface will be based on the implementation of height STAUBLI connector's model CGO 03/C, arranged as displayed in Figure 4-4, to ensure the androgynous and 90deg. symmetry of the device.

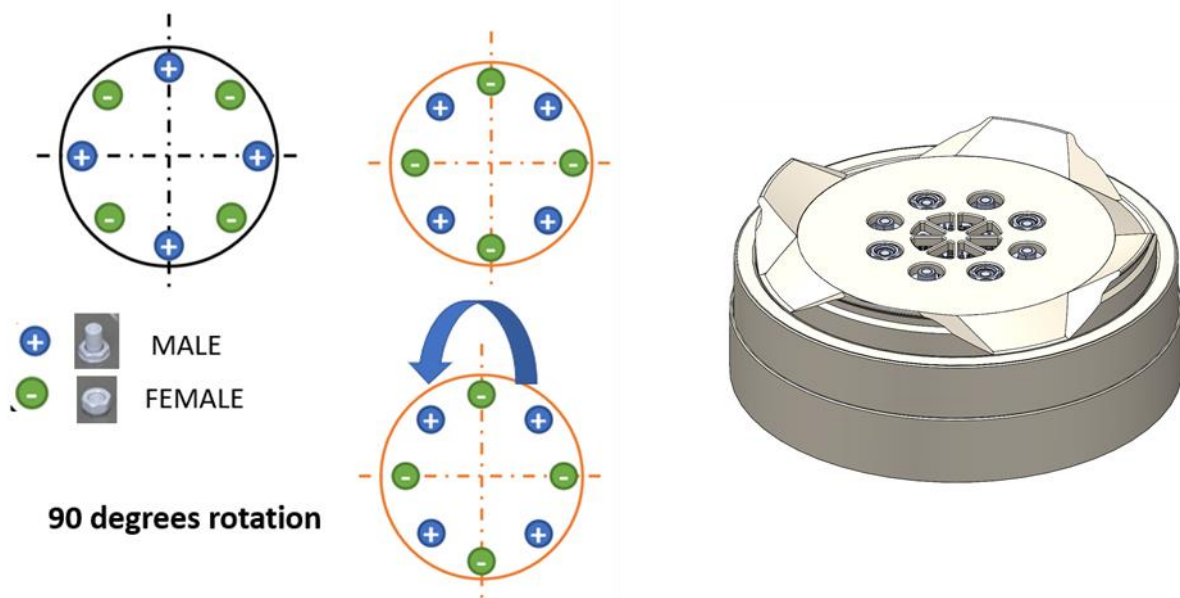


Figure 4-4: Schematic representation of thermal IF for HOTDOCK

4.4 HOTDOCK Controller

Space Applications has developed a first version of the HOTDOCK controller at TRL 3, based on COTS components and simple control board interface. The motor is driven by an Ingenia Triton 7/48 brushless motor controller, commanded by a Teensy 3.2 development kit featuring a Cortex M4 ARM microprocessor running at 72MHz. A SN65HVD230 CAN bus transceiver allows the Teensy to receive



HOTDOCK User Manual

CAN commands from the host system. The controller also interface the absolute position sensor, mounted to the central cam ring, to inform the controller on the internal state of the device. The controller is powered through a 24V power line that provides the power to the motor and the local electronics (through local DC/DC conversion).

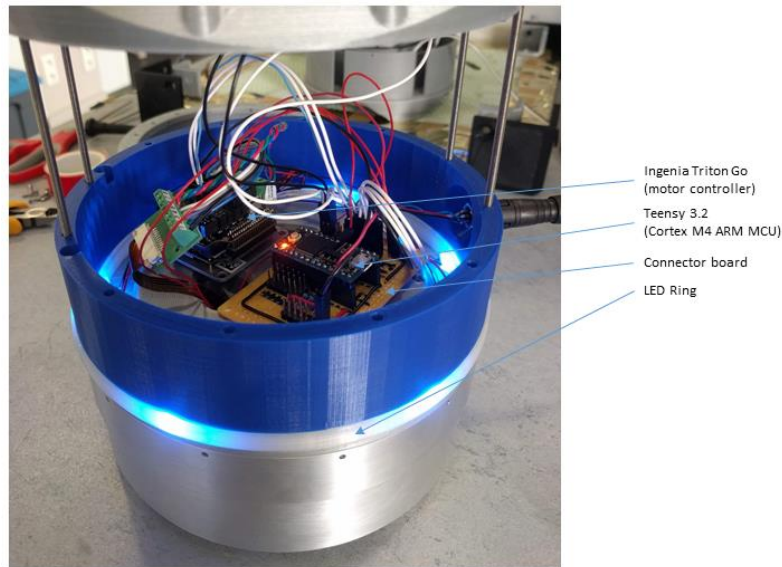


Figure 4-5: HOTDOCK breadboard electronics.

A new integrated avionics design, merging all functionalities with a single board in-line with the structure in the back of the mechanical structure and based on space compatible elements, is under development to reach TRL 4. On top of the actual features, this board will had the following functionalities:

- Sensing of temperature and docking proximity and relative orientation (through hall sensors embedded in the structure)
- Command the connector PCB to reroute LVDS signals according to orientation.
- Power transmission switching and telemetry on a pre-determined number of lines (with MOSFET or relays)



HOTDOCK User Manual

The electrical specifications of the HOTDOCK controller are listed in Table 4-1.

Table 4-1: Electrical characteristic of HOTDOCK controller

HOTDOCK CONTROLLER					
Parameter	Notes	Min	Typ	Max	Unit
Power					
Input Voltage	Regulated 24V bus	23.5	24.00	24.5	V
Input Current	Idle		50		mA
	During latching		150		mA
	Sleep mode		20		mA
CAN					
CAN baud-rate		125		1000	kbps



5 Operational Description

Figure 5-1 illustrates the nominal sequence of operation of HOTDOCK and the associated states of the powering, latching and connector plate:

- **Offline:** the device is neither powered, latched or connected for data and power transfer (e.g. when the HOTDOCK is not used).
- **Idle:** the device is powered, able to exchange CAN TM/TC with the Controller but not latched nor connected for data and power transfer.
- **Latched:** the device is powered and mechanically latched to another HOTDOCK (active, passive or mechanical). The connector plate is not deployed.
- **Connected:** the device is powered, latched and connected for data and power transfer (the connector plate is deployed to get contact with the other HOTDOCK connector plate).
- **Locked:** the device is powered off, while in connected mode (e.g. when the full connection operation is finished) (state TBC for OG demos).

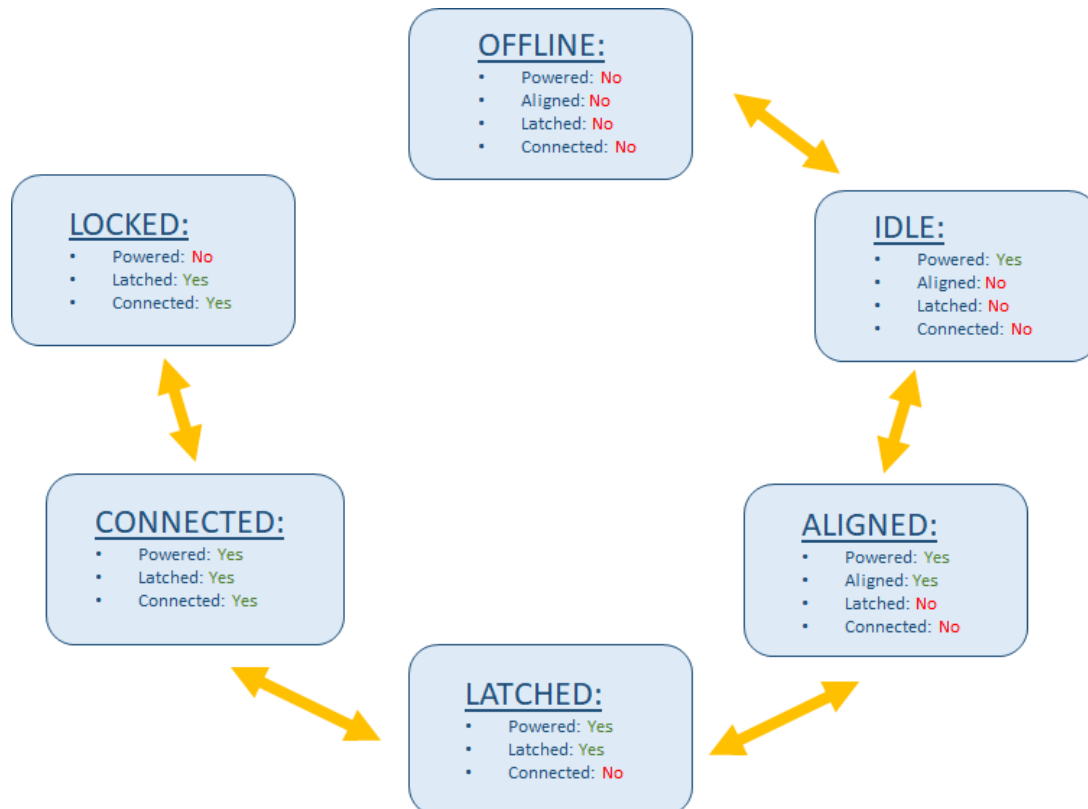


Figure 5-1: Nominal sequence of operation of HOTDOCK

The different state of the connection process can be estimated through the measurement of the absolute position sensor of the drive mechanism.

5.1 State Machine

The HOTDOCK control electronics run a simple state machine (shown in Figure 5-2). This state machine is comprised of the 3 explicit states (Idle, Moving, Fault) and one implicit state (Power On).



HOTDOCK User Manual

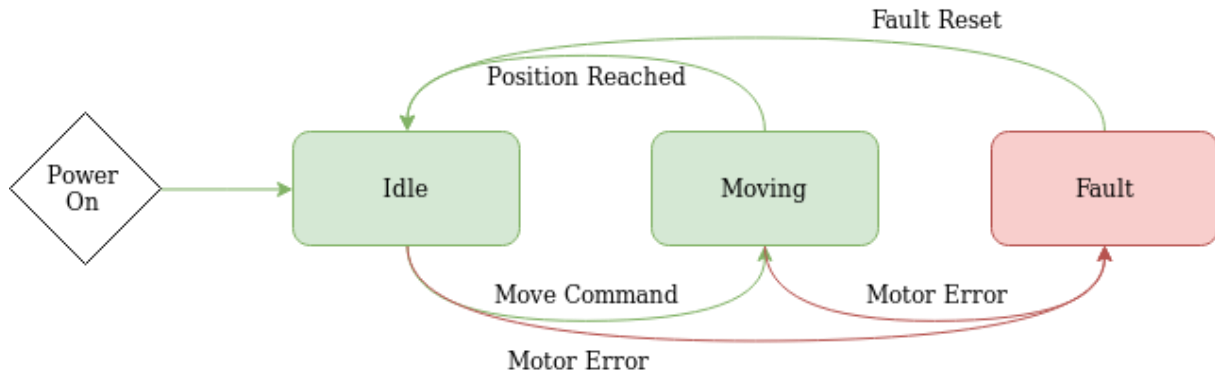


Figure 5-2: State machine implemented in the HOTDOCK electronics.

When power is applied to the HOTDOCK the controller boots up and enters the “Power On” state. In this state initial set-up tasks such as setting up sensors and initialising the communications module are performed. After completing these the device enters the “Idle” state and awaits commands from the CAN module. When a CAN command is received the device enters the “Moving” state; the motor is commanded to actuate the device in the “Open” or “Close” directions. When the target position is reached the device transitions back into the “Idle” state and waits for further commands. At any time, a “Stop” command can be sent to halt the operation of the device.

During operation, the firmware continuously monitors the state of the system to detect anomalies such as the motor position exceeding the allowed range or the cycle time of the main loop exceeding the required threshold. Errors are signalled by transitioning the device to the “Fault” state in which all motor operation is stopped. To recover from this error, the system must send a “Fault Recovery” command which may trigger automatic error recovery mechanisms to bring the system back into a known state. All other commands are rejected.

5.2 Telemetries and Telecommands (TM/TC)

Following tables provide the list of telecommands and telemetry to interface HOTDOCK through the CAN control interface. This list includes additional signals that will be used in next version of the device featuring additional sensors.

Table 5-1: HOTDOCK TC list

TMC Type	Packet ID	Field Name	Field Offset	Field Size	Description
TC – Control Cmd	TC_1	GOTO_1	0x00	1B+CRC	State Machine :: Set Requested State
TC – Control Cmd	TC_2	STOP_1	0x00	1B+CRC	Motor :: Emergency Stop
TC – Control Cmd	TC_3	RSET_1	0x00	1B+CRC	Reset Controller
TC – Control Cmd	TC_4	LED	0x00	2B+CRC	LED :: control + pattern
TC – Control Cmd	TC_5	Power Bus On/OFF	0x00	1B+CRC	Power Bus switching (N+R) (if managed by HOTDOCK)



HOTDOCK User Manual

Table 5-2: HOTDOCK telemetry list

TMC Type	Packet ID	Field Name	Field Size	Description
TM - House Keeping	HK_1	THM_1	1B	Thermistor 1 (Motor)
TM - House Keeping	HK_1	THM_2	1B	Thermistor 2 (MCU)
TM - House Keeping	HK_1	THM_3	1B	Thermistor 3 (Pogo PCB)
TM - House Keeping	HK_1	HALL_1	1B	Proximity Hall effect Sensor 1
TM - House Keeping	HK_1	HALL_2	1B	Proximity Hall effect Sensor 2
TM - House Keeping	HK_1	HALL_3	1B	Proximity Hall effect Sensor 3
TM - House Keeping	HK_1	HALL_4	1B	Proximity Hall effect Sensor 4
TM - House Keeping	HK_1	CRC_1	1B	HK_1 Packet CRC
TM - House Keeping	HK_2	LOCK_1	1B	Locking ring position
TM - House Keeping	HK_2	POSI_2	2B	Absolute position sensor
TM - House Keeping	HK_2	MTI_1	2B	Motor Current [A]
TM - House Keeping	HK_2	MTS_1	2B	Motor Speed [rpm]
TM - House Keeping	HK_2	CRC_1	1B	HK_2 Packet CRC
TM - House Keeping	HK_3	PNV_1	2B	Power Bus N Voltage
TM - House Keeping	HK_3	PNI_1	2B	Power Bus N Current
TM - House Keeping	HK_3	PRV_1	2B	Power Bus R Voltage
TM - House Keeping	HK_3	PRI_1	2B	Power Bus R Current
TM - House Keeping	HK_4	STAT_1	1B	State Machine :: Current State / Request
TM - House Keeping	HK_4	SWV_1	1B	FSW Version
TM - House Keeping	HK_4	ERR_1	1B	Current Error Code
TM - House Keeping	HK_4	CRC_2	1B	HK_2 Packet CRC
TM - Acknowledge	AK_1	ACK_1	7B+CRC	TC has been properly received/parsed
TM - Acknowledge	AK_2	ACK_2	7B+CRC	TC has been properly Processed
TM - Acknowledge	ER_1	ERR_1	7B+CRC	Spontaneous Error Code



6 Handling

6.1 Unpacking / Packing HOTDOCK

- When not delivered integrated with another component (payload, robotic arm), the HOTDOCK interface shall be transported in a rigid box and protected.
- HOTDOCK can be manipulated by hand, through the metallic components (not hang it through the electronics cables)
- Preferably, HOTDOCK should be transported in the open position (connector plate retracted), to avoid the risks of damaging the pins.



Figure 6-1: HOTDOCK shipment package

6.2 Installing HOTDOCK

Figure 6-2 represents the different standard configurations of HOTDOCK integration with payload (from left to right):

- Externally mounted
- Internally mounted (with additional supporting internal plate)
- End-effector mounted (with adaptor cone that also includes the control electronics)

Installation procedure:

1. Mechanically fix the HOTDOCK interface to the structure (through the M3 ring threaded holes)
2. Connect HOTDOCK power (24V) and control (CAN) cables, respectively to the system power bus and the HOTDOCK controller
3. Connect the power and data transmission cables to the power/data bus (that needs to be transmitted to through the HOTDOCK, optional as function of the system configuration)

Warning: The TRL 3 electronic uses a COTS driver (Ingenia board) for interfacing the motor/sensors. The configuration of the driver shall not be modified.



HOTDOCK User Manual

Other mechanical adaptations can be considered based on customers needs.

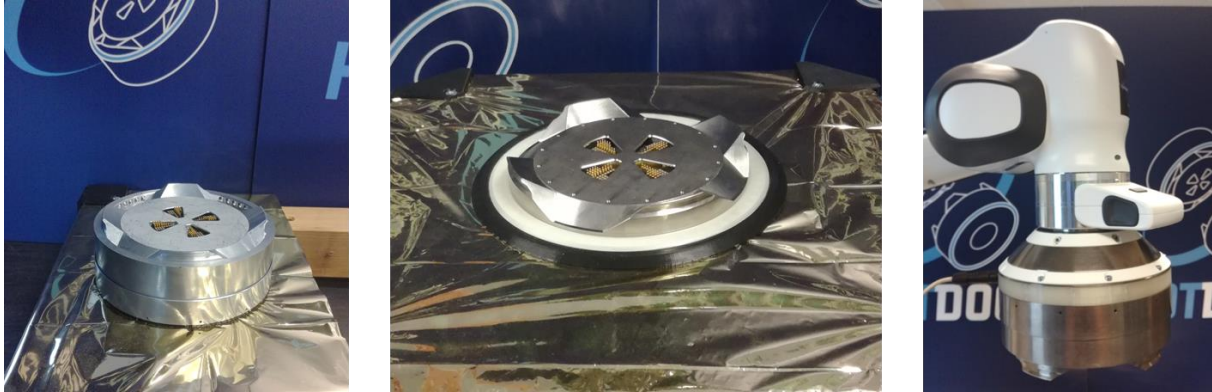


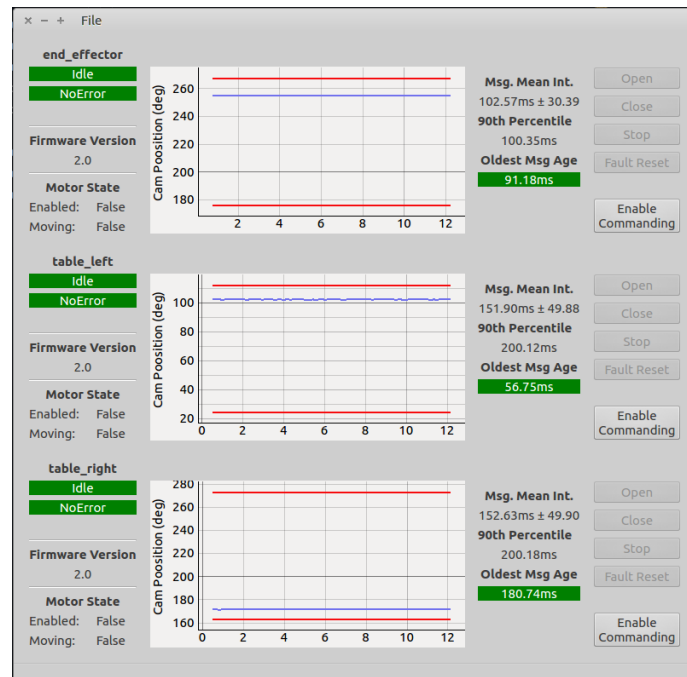
Figure 6-2: Installation configuration of HOTDOCK

6.3 Operating HOTDOCK

Operation procedure:

1. Power on HOTDOCK
2. Check CAN TM feedback (10Hz)
3. System / user is able to send TC for operating HOTDOCK

The following picture provides an example of the GUI control interface, delivered aligned with HOTDOCK API and control software, enabling TM and TC of multiple devices.





HOTDOCK User Manual

6.4 Example of Payload Operations

The following pictures provides an example of payload manipulation sequence with a robotic manipulator through HOTDOCK. This sequence implicates two active HOTDOCK.

Sequence:

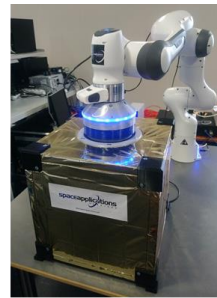
1. The robotic arm performs a coarse trajectory approach to approach its end-effector, equipped with HOTDOCK
2. The robotic arm performs a fine trajectory approach to align both HOTDOCK interfaces inside the mis-alignment tolerance. The robotic arm can be controlled in position if the final position is well defined or preferably in impedance control to ensure a good alignment by force contact.
3. The top HOTDOCK is closed and locked to the bottom one (spacecraft module)
4. The bottom HOTDOCK is closed and locked to the upper one (robotic arm) (this includes the connection of the data and power plates)
5. The payload can be manipulated, powered and accessible for TM/TC through the data and power transmission plate.
6. After payload placement, bottom and top HOTDOCK are opened and un-locked.



(a) Approach



(b) Coarse approach



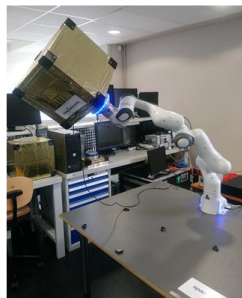
(c) Top HOTDOCK locking



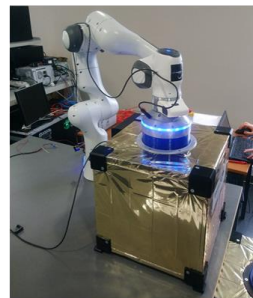
(d) Bottom HOTDOCK locking



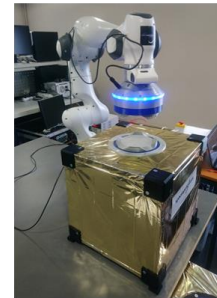
(e) ORU lifting



(f) ORU trajectory manipulation



(g) ORU placement



(h) HOTDOCK interfaces release

Figure 6-3: Example of payload manipulation sequence



HOTDOCK User Manual

7 Technical Budgets

7.1 Mass Budget

Mass budget for the Active HOTDOCK assembly and related subcomponents is detailed in the Table below.

Body	Module	Part	Unit mass (kg)	Quantity	Mass (kg)	SF	Mass with margin (kg)	SubAssy mass with margin (kg)
HOTDOCK								
	Housing							0.5951
		Main Housing and cover	0.311	1	0.311	1.1	0.3421	
		Form Fit	0.183	1	0.183	1.1	0.2013	
		Front plate	0.047	1	0.047	1.1	0.0517	
	Moto-reducer							0.1749
		Motor	0.057	1	0.057	1.1	0.0627	
		Gears	0.093	1	0.093	1.1	0.1023	
		Sensor	0.009	1	0.009	1.1	0.0099	
	Guiding elements							0.0176
		Bearing	0.008	2	0.016	1.1	0.0176	
	Barrel Cam							0.1177
		Barrel Structure	0.056	1	0.056	1.1	0.0616	
		Internal gear	0.051	1	0.051	1.1	0.0561	
	Docking Ring							0.321662
		Ring Structure	0.152	1	0.152	1.1	0.1672	
		Actuated internal ring	0.123	1	0.123	1.1	0.1353	
		Balls	0.000871	20	0.01742	1.1	0.019162	
	Connector plate							0.0627
		PCB	0.032	1	0.032	1.1	0.0352	
		PCB support	0.025	1	0.025	1.1	0.0275	
	Cables							0.11
		Data, power lines	0.1	1	0.1	1.1	0.11	
	HOTDOCK Controller							0.165
		Controller board	0.15	1	0.15	1.1	0.165	
TOTAL HOTDOCK					1.42242			1.564662

Table 7-1: Mass budget of HOTDOCK

7.2 Power Budget

An estimate of the power consumption for the main HOTDOCK components are provided in the Table below.

Body	State	Components	Unit power (W)	Quantity	Power (W)
HOTDOCK Controller					
	Operation				
		Motor	1.5	1	1.5
		Controller	1.2	1	1.2
		Total Operation			2.7

Table 7-2: Power budget of HOTDOCK